



*the Energy to Lead*

# **Enhancing Data-Driven, Risk-Based Decisions for Our Infrastructure**

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# **GTI at a Glance...**

- > Not-for-profit research, with 70 year history
- > Facilities
  - 18 acre campus near Chicago
  - 200,000 ft<sup>2</sup>, 28 specialized labs
- > \$70 million in revenue
- > Staff of 250
- > A growing business
- > Commercial partners take our technologies to market



Offices  
& Labs



Flex-Fuel  
Test  
Facility



Energy & Environmental Technology Center

## Addressing Key Energy Industry Issues Across the Value Chain



Supply

Expanding the supply of affordable energy



Delivery

Ensuring a safe and reliable energy delivery infrastructure



End Use

Promoting the efficient use of energy resources

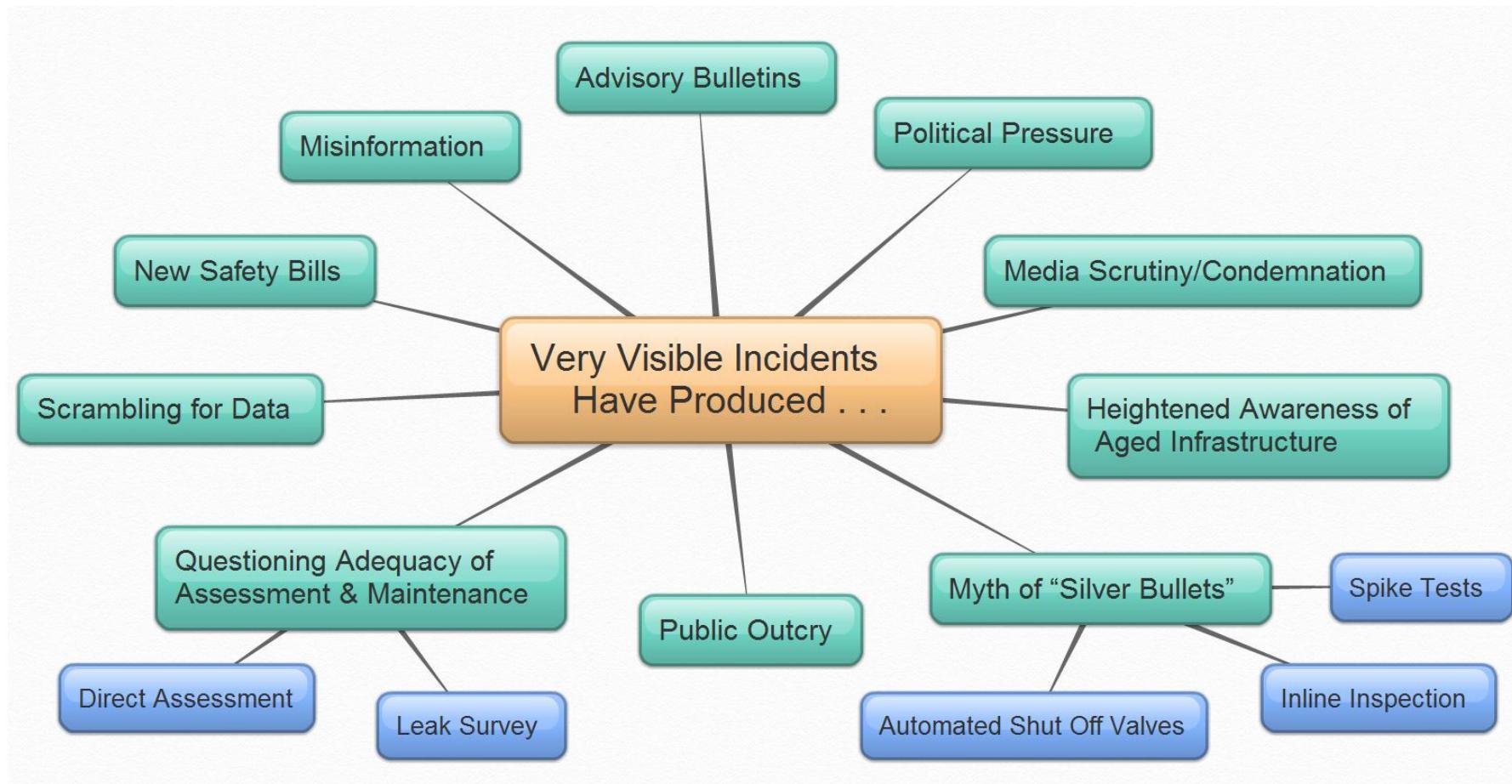
*Reducing carbon emissions to the environment*

# ONGOING BODY OF GTI PIPELINE INTEGRITY PROJECTS

Technology	Data
<ul style="list-style-type: none"><li>&gt; Metallic Joint Locator (MJL) Development</li><li>&gt; BEM Technology - Sensor to Measure Wall Thickness and Cracks without Removing Coatings</li><li>&gt; Yield Strength Determination Without Line Shutdown</li><li>&gt; In-Field Corrosion Rate Measurement/Determination for Integrity Reassessment Intervals and Risk Prioritization</li></ul>	<ul style="list-style-type: none"><li>&gt; Leak-Rupture Boundary Determination</li><li>&gt; Flaw Acceptance of Mech. Damage-Low Stress Pipelines</li><li>&gt; Guided Wave Validation as Hydro Equivalent</li><li>&gt; North American Casing Program</li><li>&gt; Repair Techniques for Damaged Low Stress Nat. Gas Pipelines</li></ul>
<ul style="list-style-type: none"><li>&gt; Mitigating Electrical Interferences on Cathodic Protection</li><li>&gt; Testing and Design of Casing End Seals</li><li>&gt; Cathodic Protection Monitoring Technology Deployment</li><li>&gt; MFL Inspection System for “Live” Steel Gas Lines – Coiled Tubing Platform</li></ul>	<ul style="list-style-type: none"><li>&gt; Major Corrosive Components in Biomethane: Affects on Internal Corrosion of Steel Piping</li><li>&gt; Composite Pipeline Repair Systems Analysis of Permanence of Repair</li></ul>
<ul style="list-style-type: none"><li>&gt; Radiography by Selective Detection (RSD)</li><li>&gt; Right-of-Way Encroachment Detector</li><li>&gt; Metal Pipe Wall Loss Assessment from Aboveground</li></ul>	<ul style="list-style-type: none"><li>&gt; Extended Reassessment Interval Validation Through Dielectric Wax Casing Fill</li></ul>
Services	<ul style="list-style-type: none"><li>&gt; Genetic (qPCR) Based Microbial Corrosion Testing</li><li>&gt; Root Cause Failure Analysis</li><li>&gt; Fitness-For-Service Assessments</li><li>&gt; Protective Coatings Testing and Evaluation</li><li>&gt; Pipeline Integrity Records Evaluation</li><li>&gt; Complete A2LA/ISO 17025 Lab Services</li></ul>

# Current Landscape

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# GTI's Call to Action

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- > Immediately following recent integrity incidents, GTI's services have been in high demand and sought by:
  - NTSB
  - Gas utilities and pipeline operators
  - State agencies and utility commissions
  - Excess line insurance companies
  - Multiple media organizations
  - Advocacy groups

Moving forward - what research and services  
are necessary to fill critical gaps?

# New GTI Initiatives are Underway

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## > Immediate

- Pipeline integrity records evaluation
- Understanding threat interactions\*
- Internal inspection optimization – Phase I: Current state and gap analysis\*

## > Midterm

- Internal inspection optimization – Phase II: Technology development\*
- System modeling for rupture response – systematically evaluate the benefit of valve modifications and/or additions
- Historic pipe property validation – dynamic sampling and causal analysis

## > Strategic

- Pipeline assessment technology study and pilot implementation
- Composite Pipe – develop an integrated approach to balance cost and risk benefits associated with introducing composite piping system

\* Descriptions included

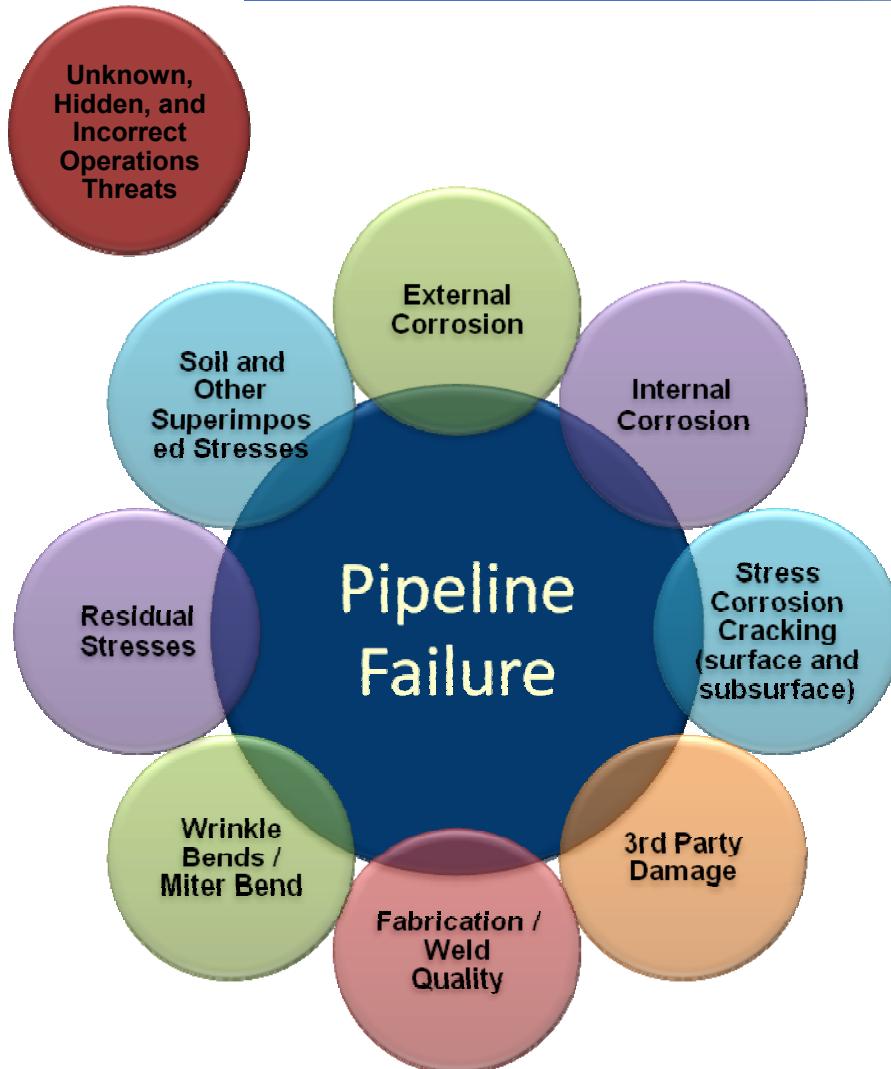
# Program: Internal Inspection Optimization

Threats	Parameters of Interest	Sensor Technology	Platforms	Overarching Influencers / Other Considerations
<ul style="list-style-type: none"> <li>External Corrosion</li> <li>Internal Corrosion</li> <li>Stress Corrosion Cracking (surface and subsurface)</li> <li>3<sup>rd</sup> Party Damage</li> <li>Fabrication / Weld Quality</li> <li>Wrinkle Bends / Miter Bend</li> <li>Residual Stresses</li> <li>Soil and Other Superimposed Stresses</li> </ul>	<ul style="list-style-type: none"> <li>Wall Thickness and Loss</li> <li>Cracking</li> <li>Residual Stress Levels</li> <li>Hardness and Ultimate Strength</li> <li>Yield Strength</li> <li>Toughness</li> <li>Physical Dimensions (ID)</li> <li>Internal Defects (Porosity, Laminations, etc.)</li> <li>Physical Contact to Other Structures</li> </ul>	<ul style="list-style-type: none"> <li>Ultrasonic/microwave</li> <li>Eddy Current/RFEC</li> <li>Guided Wave UT</li> <li>X-Rays</li> <li>Magnetic Flux Leakage</li> <li>Magnetic Field Strength</li> <li>Electromagnetic</li> <li>Optical/IR/UV</li> <li>Video/Stills</li> <li>Caliper</li> <li>Hardness</li> <li>Modulus</li> <li>Stress-Strain Probe</li> </ul>	<ul style="list-style-type: none"> <li>Tethered (e.g., mechanical cable or coiled tube pulled)</li> <li>Push Rod (e.g., coiled tube pushed)</li> <li>Robotic Tethered (e.g., self-driven brush drive but with trailing power cord)</li> <li>Robotic Autonomous (no tether for power, etc.)</li> <li>Flowable Sensors (e.g., Fluidized Sensors, Smart Balls, etc.)</li> </ul>	<ul style="list-style-type: none"> <li>Existing and Impending Regulations (i.e., Post San Bruno)</li> <li>Market Size (diameters, distances, obstructions)</li> <li>Cost (development and per inspection unit)</li> <li>Time to market</li> <li>Sponsors</li> <li>Repeatability of Inspections</li> <li>Commercializers</li> </ul>

## FACETS OF THE PROGRAM

- PHASE - 1 {
1. Perform overlap analysis of sensors and platform capabilities.
  2. Determine current state of sensor and platform development.
  3. Perform gap analysis: Threats and Parameters of Interest ⇔ Sensor and Platforms in existence.
- PHASE - 2 {
4. Identify off-the-shelf manufacturers and commercializers (short and long-term view).
  5. Fund technical development in critical gap areas.
  6. Work with regulators and SDOs on acceptable internal inspection technologies.

# Project: Understanding Threat Interactions



## > Background

- Many pipeline incidents are the result of multiple, interacting causes, not a single threat.
- Individual threats can each be at “acceptable” levels but when overlaid may result in a more significant threat to the pipeline.

## > Approach

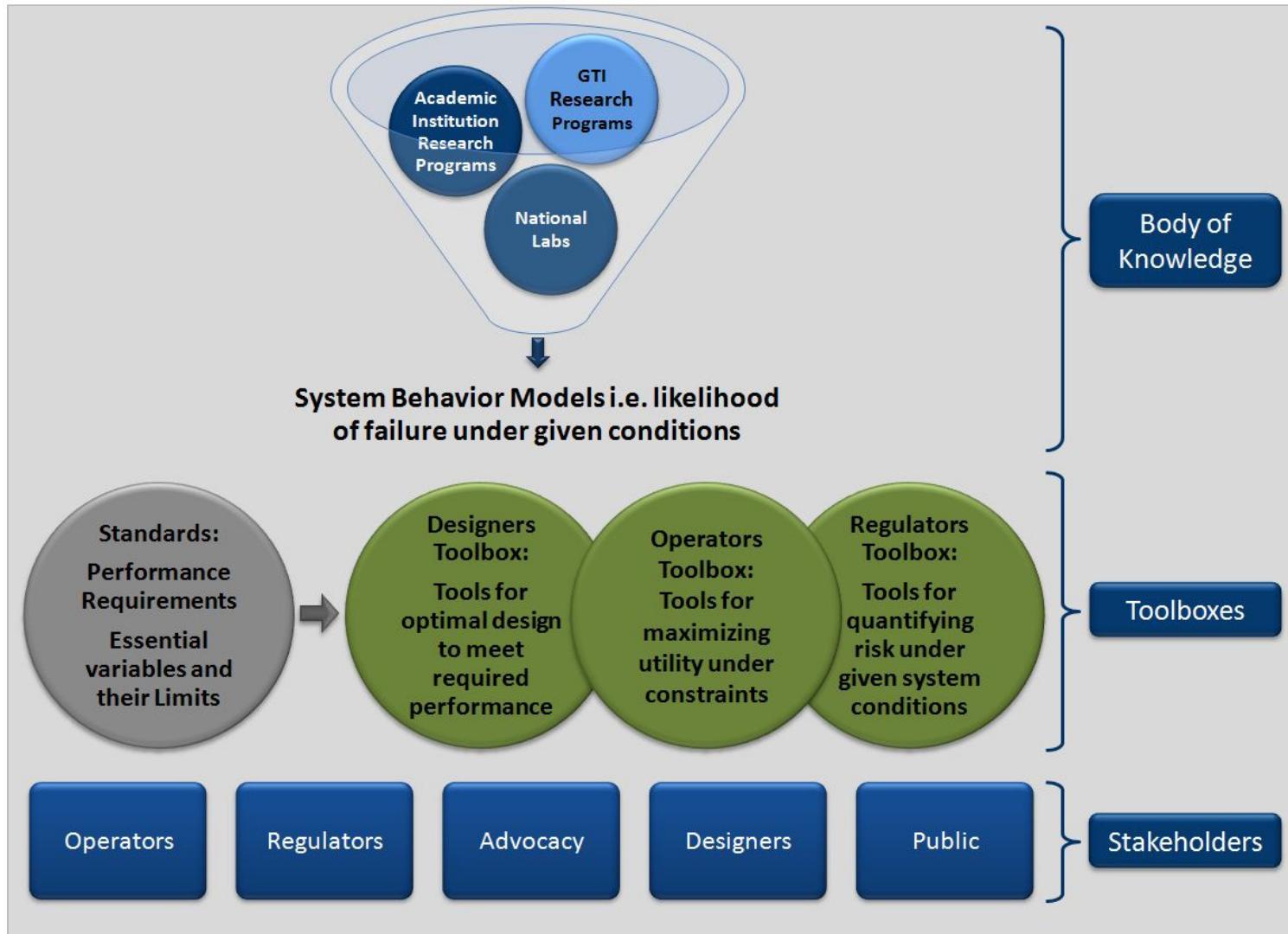
- Identify threat combinations to address and control,
- Develop a method to calculate threat interaction levels and severity, and
- Provide a method to continuously monitor threat interactions and flag concerns at trigger points.

## > Benefits

- Operators will be able to adequately identify combinations of threats and their associated risk.
- Reduction of an operator’s risk and enhancement of compliance with regulations.

# What We're After...

Sound Science → Applied Models → Good Decisions

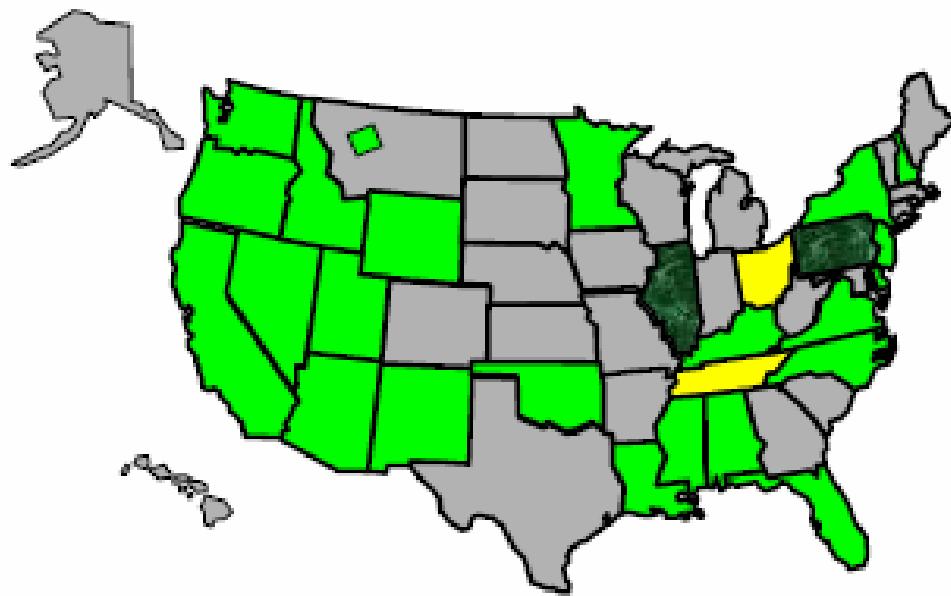


# What Will It Take?

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- >Research results **targeted** to industry needs
- >**Dedicated team** to build, organize, and provide a suite of solutions
- >**Alignment** with stakeholders to ensure **critical** needs are met
- >**Funding** and **in-kind** support

# Delta Map



- > Approved States = 24
- > Total Available Funding = \$26.3 MM

- ◆ Company and Regulatory Approval
- ◆ Filing in Progress