



Gary Hanson, Chair
Steve Kolbeck, Vice Chair
Dustin Johnson, Commissioner

SOUTH DAKOTA PUBLIC UTILITIES COMMISSION

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December 3, 2008

Mr. Jeffrey D. Wiese
Associate Administrator of Pipeline Safety
U.S. DOT / PHMSA / PHP-01
1200 New Jersey Avenue, SE East Room E22-330
Washington, DC 20590

Dear Mr. Wiese:

The South Dakota Public Utilities Commission approved a permanent partial waiver of South Dakota Codified Law 49-34B-3 which adopts 49 CFR 192.481 (a) for Montana-Dakota Utilities Company's natural gas operations in South Dakota. This approval is noted in the attached order in South Dakota Docket PS07-001. Please accept this letter as the required notification to PHMSA for its 60 day waiver review process.

The required information for a waiver notice is given below:

1. Name, address and telephone number of applicant.

ATTN: Scott Besmer
Montana-Dakota Utilities Company
400 North 4th Street
Bismarck, ND 58501
701-222-7883

2. Safety regulation involved: 49 CFR 192.481 (a)
3. Pipeline facilities involved: All of Montana-Dakota Utilities' South Dakota natural gas operations

4. Justification for the waiver: Please see attached Request for Waiver
5. PUC Order and incorporated Request for Waiver is attached.

If you have any questions, please do not hesitate to contact me.

Sincerely,

Nathan D. Solem

Nathan D. Solem
Acting Pipeline Safety Program Manager
605-773-4210
Nathan.solem@state.sd.us

Cc: Ivan Huntoon, Office of Pipeline Safety Central Region
Scott Besmer, Montana-Dakota Utilities Company

**BEFORE THE PUBLIC UTILITIES COMMISSION
OF THE STATE OF SOUTH DAKOTA**

IN THE MATTER OF THE FILING BY)	ORDER APPROVING
MONTANA-DAKOTA UTILITIES CO., A)	PARTIAL WAIVER
DIVISION OF MDU RESOURCES GROUP, INC.)	
FOR APPROVAL OF A WAIVER)	PS07-001

On January 18, 2007, the Public Utilities Commission (Commission) received a filing from Montana-Dakota Utilities Company (MDU) for approval of a waiver of a portion of 49 C.F.R. Part 192.479 and 192.481(a). MDU requests a specific waiver of Part 192.481(a) to allow atmospheric corrosion inspection frequency at least once every four calendar years, but with intervals not to exceed 51 months. Section 192.481 subsection (a) requires inspection of onshore pipe exposed to atmosphere for evidence of corrosion at least once every three calendar years, but with intervals not exceeding 39 months. This waiver would apply to exposed natural gas pipelines according to Part 192.479.

At its regularly scheduled meeting on November 12, 2008, the Commission considered this matter. Commission Staff recommended approving a partial waiver of SDCL 49-34B-3, adopting 49 CFR 192.481(a), regarding the frequency of atmospheric corrosion inspection, conditioned on PHMSA's review and consent. Commission Staff also recommended that the following conditions be imposed: (1) that the four year interval be applied outside of business districts while a one year interval apply inside business districts; (2) that regulator stations and emergency valves be monitored for atmospheric corrosion when maintained or patrolled; and (3) that the operator notify the Commission of hot spots where there are greater corrosion rates requiring monitoring more frequently than once every three years.

The Commission finds that it has jurisdiction over this matter pursuant to SDCL 49-34B. The Commission further finds that the filing is just and reasonable and shall be approved. As the Commission's final decision in this matter, it is therefore

ORDERED, that a partial waiver of SDCL 49-34B-3, adopting 49 CFR 192.481(a), regarding the frequency of atmospheric corrosion inspection, is hereby approved to allow atmospheric corrosion inspection frequency of at least once every four calendar years, but with intervals not to exceed 51 months, conditioned upon PHMSA's review and consent. This waiver is further conditioned upon the following: (1) that the four year interval be applied outside of business districts while a one year interval apply inside business districts; (2) that regulator stations and emergency valves be monitored for atmospheric corrosion when maintained or patrolled; and (3) that the operator notify the Commission of hot spots where there are greater corrosion rates requiring monitoring more frequently than once every three years.

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Dated at Pierre, South Dakota, this 25th day of November, 2008.

CERTIFICATE OF SERVICE

The undersigned hereby certifies that this document has been served today upon all parties of record in this docket, as listed on the docket service list, electronically.

By: _____

Melanie Kalbo

Date: _____

11/26/08

(OFFICIAL SEAL)

BY ORDER OF THE COMMISSION:

Gary Hanson

GARY HANSON, Chairman

Steve Kolbeck

STEVE KOLBECK, Commissioner

Dustin M. Johnson

DUSTIN M. JOHNSON, Commissioner



MONTANA-DAKOTA

UTILITIES CO.

A Division of MDU Resources Group, Inc.

400 North Fourth Street
Bismarck, ND 58501
(701) 222-7900

January 12, 2007

RECEIVED

JAN 18 2007

**SOUTH DAKOTA PUBLIC
UTILITIES COMMISSION**

Mr. Martin Bettman
South Dakota Public Utilities Commission
500 East Capitol Avenue
Pierre, SD 57501

Re: Request for Waiver of a portion of 49 CFR, Part 192.479, 192.4.81(a)

Dear Mr. Bettman:

This letter defines certain existing conditions as they relate to the gas pipeline safety regulations, and requests a specific Waiver of Part 192.481 to allow atmospheric corrosion inspection frequency at least once every 4 calendar years, but with intervals not to exceed 51 months. Section 192.481 subsection (a) requires inspection of onshore pipe exposed to the atmosphere for evidence of atmospheric corrosion at least once every three calendar years not to exceed 39 months. This waiver would allow for the atmospheric corrosion survey to be conducted concurrent with our current 4 year leak survey interval without jeopardizing the integrity of the pipeline or public safety.

This waiver will apply to exposed natural gas pipelines according to Part 192.479 for Montana-Dakota Utilities; operating in North Dakota, South Dakota, Montana, and Wyoming, and Great Plains Natural Gas Co.; operating in Minnesota and North Dakota.

As stated in the attached, Illinois Commerce Commission Order, Docket 05-0113, Corrosion rates in the Midwest are low relative to other areas of the country. Research shows extending the atmospheric corrosion survey requirements to four years does not jeopardize the integrity of the pipeline nor public safety. In 2005 Montana-Dakota's corrosion leaks accounted for less than four percents of all jurisdictional leaks whereas Great Plains' corrosion leaks accounted for less than three percent of all jurisdictional leaks. Historically Montana-Dakota corrosion leak frequency is four percent or less for years 2003 and 2004. Great Plains' historical corrosion leak frequency for years 2003 and 2004 is less than two percent.



leaks occur, rather than rely on discovering leaks after they occur, Mr. Evans offered that the statement should not be construed to imply that Petitioners are abandoning their visual inspections. He noted that meter readers will continue to be trained and qualified to recognize and report atmospheric corrosion abnormalities when found.

On February 23, 2006, the Commission entered a Second Interim Order finding that in light of the additional evidence, any negative impact associated with the lessened frequencies of the atmospheric corrosion inspections is outweighed by the benefits associated with increased distribution surveys. The supplemental testimony offered by Petitioners and Staff support the conclusion in the Second Interim Order that extending the atmospheric corrosion inspections from three years to four years will not affect the integrity of Petitioners' natural gas distribution system. The Commission further found convincing the studies and other evidence put forth by Petitioners indicating that corrosion rates in the Midwest are low relative to other areas of the country and given even the most aggressive corrosion rate, a four year inspection period is adequate to ensure detection of any abnormalities in above ground gas pipelines. Additionally, the Commission supported the use of the more qualified leak survey technicians as the appropriate personnel to not only confirm the leak survey but also to provide detailed inspections of above ground facilities for atmospheric corrosion. This is due to the training and qualification testing they receive, the quality assurance inspections administered by Ameren Services Company, and the other monitoring activities performed by Ameren Services Company as detailed in this record.

With regard to Petitioners' offer to inspect for atmospheric corrosion on a four year interval and in each of the fifth, sixth, seventh, and eighth years, as explained by Mr. Themig and supported by Mr. Evans, the Commission concluded in the Second Interim Order that implementing this proposal will provide valuable information on the effectiveness of Petitioners' alternative inspection program. In the event that any unanticipated results are observed, Staff can recommend to the Commission that it reconsider the partial waiver of Section 192.481(a).

As required by 49 USC 60118(d), the Commission directed the Office of the Clerk to forward the Second Interim Order to the PHMSA. PHMSA advised via letter dated October 3, 2006, that after evaluation of the Commission's Second Interim Order, it does not object to the waiver with the following conditions imposed:

1. Outside of business districts, atmospheric corrosion control monitoring must be conducted at least once every four calendar years at intervals not exceeding 51 months.
2. Inside of business districts, atmospheric corrosion control monitoring must be conducted at least once every calendar year at intervals not exceeding 15 months.
3. Operators must identify, inspect, and notify the Commission of those areas requiring atmospheric corrosion control monitoring more frequently than once every three calendar years. These



areas include "hot spots" where there are greater atmospheric corrosion rates.

- a. Above ground pipelines where there is greater exposure to road salts and chemicals;
- b. Areas where pipelines could have accelerated atmospheric corrosion due to industrial chemicals in the atmosphere;
- c. Pipelines that may experience sweating due to pressure drop, such as regulator stations, metering correctors, and large customer's regulator/meter sets;
- d. Inside regulator/meter sets that are subject to corrosive environments; and
- e. Other areas that show accelerated atmospheric corrosion.

Upon review of PHMSA's October 3, 2006 letter, Petitioners agreed to abide by the conditions as stated therein and enumerated herein. Such agreement was reflected on the record by counsel for Petitioners at a hearing held on October 26, 2006. Staff affirmed its agreement with the aforesaid conditions at that same hearing.

The Commission, having considered the entire record and being fully advised in the premises, is of the opinion and finds that:

- (1) Petitioners are engaged in the transmission, distribution, transportation, and sale of natural gas to customers at retail in Illinois, and as such are public utilities within the meaning of the Public Utilities Act, 220 ILCS 5/1-101, et seq.;
- (2) the Commission has jurisdiction over Petitioners and the subject matter herein;
- (3) the recitals of facts and conclusions reached in the prefatory portion of this Order are supported by the evidence of record and are hereby adopted as findings of facts;
- (4) the request for a partial waiver of 49 CFR 192.481(a) should be granted subject to the conditions that (1) Petitioners continue to train and qualify Meter Readers to report atmospheric corrosion as well as any abnormal operating conditions discovered when reading gas meters, (2) Petitioners increase the frequency by which they conduct distribution leakage surveys governed by Section 192.723(b)(2) as described in the prefatory portion of this Order, and (3) Petitioners conduct the inspections and report the results to Staff as described by Mr. Themig in his supplemental testimony and at the hearing;

- (5) the request for partial waiver of 49 CFR 192.481(a) should be granted subject to the conditions set forth in PHMSA's October 3, 2006 letter, and enumerated herein;
- (6) this partial waiver of 49 CFR 192.481(a) does not lengthen or change any other required leak survey interval; e.g., for business districts or cathodically unprotected service lines;
- (7) the partial waiver of 49 CFR 192.481(a) should become effective upon entry of this Order;
- (8) the Office of the Clerk should be directed to serve this Order on the Secretary of DOT, the Regional Director of the Central Region of the PHMSA, and the Associate Administrator of the Office of Pipeline Safety within the PHMSA.

IT IS THEREFORE ORDERED by the Illinois Commerce Commission that the partial waiver of 49 CFR 192.481(a) requested by Central Illinois Public Service Company d/b/a AmerenCIPS, Central Illinois Light Company d/b/a AmerenCILCO, and Illinois Power d/b/a AmerenIP is hereby granted; said waiver to be effective upon entry of this Order.

IT IS FURTHER ORDERED that the partial waiver of 49 CFR 192.481(a) is subject to the conditions identified in Findings (4) and (5).

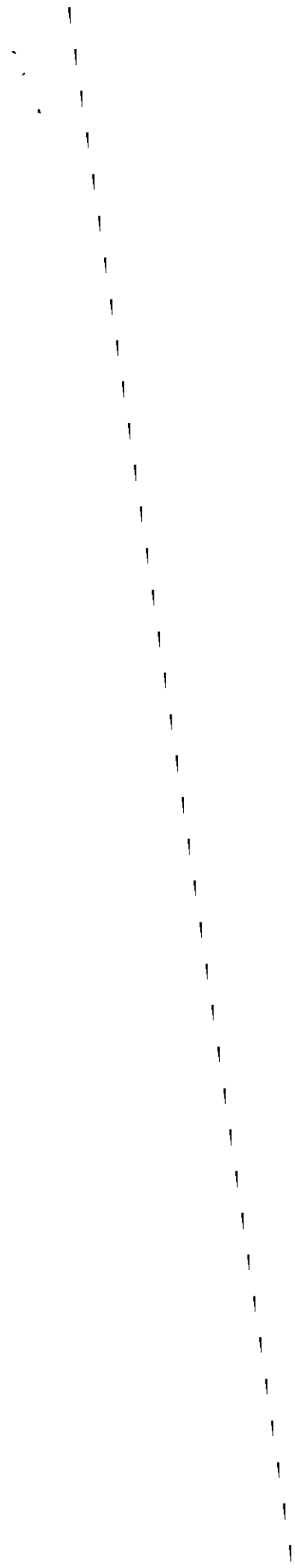
IT IS FURTHER ORDERED that the Office of the Clerk shall serve this Order on those individuals identified in Finding (8).

IT IS FURTHER ORDERED that subject to the provisions of 83 Ill. Adm. Code 200.880, this Order is final; it is not subject to the Administrative Review Law.

By order of the Commission this 29th day of November, 2006.

(SIGNED) CHARLES E. BOX

Chairman





MONTANA-DAKOTA

UTILITIES CO.

A Division of MDU Resources Group, Inc.

400 North Fourth Street
Bismarck, ND 58501
(701) 222-7900

October 9, 2008

Ms. Patricia Van Gerpen
Executive Director
South Dakota Public Utilities
Commission
State Capitol Building
500 East Capitol
Pierre, SD 57501

Re: Request for partial Waiver of
49 CFR, Part 192.479, 192.481(a)
Docket No. PS07-001

Dear Ms. Van Gerpen:

Montana-Dakota Utilities Co. (Montana-Dakota), a Division of MDU Resources Group, Inc., herewith submits additional information in support of its request for a partial Waiver of Part 192.481 to allow atmospheric corrosion inspection frequency at least once every 4 calendar years, but with intervals not to exceed 51 months as submitted on January 12, 2007 in the above referenced Docket.

As noted in the Company's request, Section 192.481 subsection (a) requires inspection of onshore pipe exposed to the atmosphere for evidence of atmospheric corrosion at least once every three calendar years not to exceed 39 months. Montana-Dakota's request for a waiver would allow the atmospheric corrosion survey to be conducted concurrent with the Company's current 4 year leak survey without jeopardizing the integrity of the pipeline or public safety.

Scott Besmer, Senior Staff Engineer, in Montana-Dakota's gas distribution department worked with Martin Bettmann, the Commission's Pipeline Safety Program Manager, in regard to this request for a waiver. Mr. Bettmann provided his recommendation regarding the Company's request to the Commission on October 18, 2007. As noted therein, Mr. Bettmann recommended approval with certain conditions as referenced below. Montana-Dakota does not oppose the addition of the conditions recommended by Mr. Bettmann.

Mr. Bettmann's recommended conditions to approval of Montana-Dakota's request:

Atmospheric corrosion control monitoring will be conducted in conjunction with distribution system leakage surveys:

- a. Outside of business districts, atmospheric corrosion control monitoring and leakage surveys must be conducted at least once every four calendar years at intervals not exceeding 51 months.
- b. Inside of business districts, atmospheric corrosion control monitoring and leakage surveys must be conducted at least once every calendar year at intervals not exceeding 15 months.

Atmospheric corrosion control monitoring of regulator stations, essential and emergency valves, and other above ground piping that may be monitored pursuant to the 49 CFR, Part 192.721, will be conducted at the same time that those facilities are maintained or patrolled.

In addition, the operator must identify, inspect, and notify SDPUC of those areas requiring atmospheric corrosion control monitoring more frequently than once every three calendar years. These areas include "hot spots" where there are greater atmospheric corrosion rates such as areas subject to road salts and chemicals, industrial chemicals in the atmosphere, inside regulator/meter sets that are subject to corrosive environments; and other areas that show accelerated atmospheric corrosion.

Montana-Dakota does not track atmospheric corrosion survey costs as a separate cost item as field employees perform this task in conjunction with the leak survey test. It is estimated that the incremental cost of performing the atmospheric corrosion survey along with the leak survey test to be approximately \$2,200. Montana-Dakota estimates the cost of conducting the atmospheric corrosion survey separately from the leak survey test to be approximately \$41,140. The proposal to conduct the atmospheric corrosion survey along with leak surveys will continue to provide efficiencies without compromising pipeline integrity.

This partial waiver will apply to exposed natural gas pipelines according to CFR 49 Part 192.479. Accordingly, in maintaining conformance to CFR 49 Part 192.479(c) which states; "Except portions of pipelines in offshore splash zones or soil to air surfaces, the operator need not protect from atmospheric corrosion any pipeline for which the operator demonstrates by test, investigation, or experience appropriate to the environment of the pipeline that corrosion will – (1) only be a light surface oxide; or (2) not affect the safe operation of the pipeline before the next scheduled inspection." Montana-Dakota reviewed Bridges/ Exposed Mains, District Station Inspections, Isolated Valve Inspections, Miscellaneous Customer/Employee Inspection and FI Leak Survey records from 1998-2006 to identify any instances of atmospheric corrosion.

Those records identify 6 instances of atmospheric corrosion in the state of South Dakota as indicted in the below table:

SD Corrosion

Year	Instances of Corrosion	Total Leaks	Corrosion Instances as % of Leaks
2006	1	218	0.46%
2005	1	229	0.44%
2004	1	214	0.47%
2003	1	157	0.64%
2002	1	456	0.22%
2001	0	245	0.00%
2000	1	276	0.36%
1999	0	203	0.00%
1998	0	174	0.00%

Montana-Dakota's research shows extending the atmospheric corrosion survey requirements by 1 year (from three years to four years) does not jeopardize the integrity of a pipeline nor public safety. As identified in the table above, Montana-Dakota reported 218 jurisdictional leaks in 2006, with corrosion leaks accounting for less than 0.46% of all jurisdictional leaks on Montana-Dakota's natural gas system in South Dakota. Additionally, Montana-Dakota's South Dakota's natural gas system annual corrosion leak frequency is 0.64% or less of all jurisdictional leaks for the years 1998 through 2006 supporting the Company's position that atmospheric corrosion is minimal.

As noted in the response to Staff's Data Request No. 1-2, Montana-Dakota also reviewed information filed by Ameren Services Company in a similar case before the Illinois Commerce Commission regarding studies performed by the American Society for Testing and Material (ASTM) of atmospheric corrosion that typically consist of exposing bare test specimens to a wide variety of conditions at sites scattered across the United States using standard test panels. The study indicates an extremely low atmospheric corrosion rate in the Midwest.

To insure pipeline integrity and public safety, Montana-Dakota's current leak survey frequency is conducted once every four years; exceeding the frequency interval requirement as stated in Part192.723 (2). Accordingly, the benefits to conducting the atmospheric corrosion survey in conjunction with the leak survey include pipeline integrity and public safety as hazardous leaks will be detected sooner. Additionally, the increased leak survey frequency more effectively focuses efforts on leak detection in

conjunction with visual inspections of above ground piping to identify problem areas before hazardous leaks occur to insure a safe natural gas system and public safety. Additionally, by using leak survey technicians, the operator qualification leak detection program requirements focus on below ground facilities in addition to visual inspections of above ground facilities identifying areas of concern before they become hazards.

Therefore, granting this partial waiver that will allow extending the survey interval frequency one year for atmospheric corrosion inspection will not affect the safe operation of the system.

Also attached are the responses provided to Staff's data request submitted to Mr. Martin Bettmann on September 7, 2007. Montana-Dakota's similar requests for a partial waiver have been approved by the North Dakota Public Service Commission and the Montana Public Service Commission with conditions similar to those recommended by the South Dakota Commission Staff. The U.S. Department of Transportation, Pipeline and Hazardous Materials Safety Administration subsequently concurred with the partial waiver requests authorized in Montana and North Dakota.

Montana-Dakota requests that the Commission accept Staff's recommendation to allow the waiver with the conditions noted above.

Sincerely,



Donald R. Ball
Vice President-Regulatory Affairs

Attachments

cc: D. Gerdes

September 7, 2007

Mr. Martin Bettman
South Dakota Public Utilities Commission
500 East Capitol Avenue
Pierre, SD 57501

Re: MDU Docket No. PS07-001 Data Request No. 1

Dear Mr. Bettman:

Attached are responses to SD Public Utilities Commission's questions regarding Montana-Dakota Utilities Co.'s request for a partial atmospheric corrosion waiver. If after review, there are additional questions, please do not hesitate to contact me.

Thank you for your time and consideration.

Sincerely,

Scott Besmer
Sr. Staff Engineer

C: Frank Morehouse – General Office
Doug Lee – General Office
Tamie Aberle – General Office
Jim Mann – Rapid City
Pat Darras - Bismarck

August 2007

MDU Docket No. PS07-001

Data Request No. 1

- 1-1. Provide a written report of all atmospheric corrosion discovered by various MDU personnel within SD since January 1, 1998. The report should contain the following information: Date Discovered, Location (to include town and type of facility, i.e. meter set, regulator station, valve, etc.) Discovered By (job title only), Date Repaired, and any appropriate comments.

<u>Date Discovered</u>	<u>Repair Date</u>	<u>Address</u>	<u>Town</u>	<u>Detected By</u>	<u>Facility</u>
4-5-07	4-5-07	908 Leblanc	Rapid City	Serviceperson	Service Riser
9-15-06	5-11-07	Dunlap Ave Bridge	Deadwood	Serviceperson	Main-Bridge Crossing
8-26-05	8-26-05	827 Franklin Street	Rapid City	Serviceperson	Service Riser
8-26-04	9-16-04	311 Custer Lot 120	Belle Fourche	MDU Contractor	Service Riser
12-4-03	12-4-03	200 Charles St. Lot 28	Deadwood	Working Foreman	Service Riser
8-23-02	8-23-02	430 D. Main	Lead	MDU Contractor	Service Riser
2001	None Reported				
6-14-00	6-14-00	421 Summit	Belle Fourche	MDU Contractor	Service Riser
1999	None Reported				
1998	None Reported				

- 1-2. In paragraph 3 of the waiver request reference is made to "Research" shows that extending the corrosion survey requirements to four years does not jeopardize the integrity of the pipeline nor public safety. Please provide a copy of the referenced research material.

See attached Illinois Commerce Commission, Docket No. 05-0113, Supplemental Direct Testimony of Ken Davis. "The American Society for Testing and Material (ASTM) has performed studies of atmospheric corrosion that typically consist of exposing bare test specimens to a wide variety of conditions at sites scattered across the United States using standard test panels. The weight loss and penetration of the specimens is recorded and used to predict average corrosion rates for various atmospheres. Many of these results indicate an average loss of metal in mils per year (1 mil = .001") and are displayed in tables and graphs that will be referred to later...The results of the referenced ASTM studies indicate that the corrosion rates of industrial and rural atmospheres in the Midwest are low compared to areas near the coasts...All of the cited studies indicate an extremely low atmospheric corrosion rate in the Midwest in which carbon steel typically deteriorated at 3 mils (.003") or less per year...Using the most aggressive atmospheric corrosion rate cited, the minimum life expectancy of distribution pipe, if it were left uncoated, is 24 years...The ASTM studies also demonstrate that with appropriate survey and remediation programs, the atmospheric corrosion survey interval can be safely and reasonably extended beyond 3 years without impacting the integrity of above ground facilities."

August 2007

- 1-3. Provide by year for the last five full years the number of atmospheric corrosion leaks compared to all other categories of above ground leaks.

<u>Year</u>	<u>Atmospheric Corrosion</u>	<u>All Other Categories of Above Ground Leaks</u>
2006	0	9
2005	1	2
2004	1	5
2003	1	3
2002	1	5

- 1-4. Provide a comparison of the number of leak per mile of distribution pipe found during routine annual business district leak surveys compared to non-business district leak surveys by year for the last ten calendar years (1998-2007).

<u>Year</u>	<u>Business District</u>	<u>Non-Business District</u>
2007	Data not complete	
2006	2% of leaks discovered	10% of leaks discovered
2005	Not identifiable in records.	
2004	Not identifiable in records.	
2003	Not identifiable in records.	
2002	Not identifiable in records.	
2001	Not identifiable in records.	
2000	Not identifiable in records.	
1999	Not identifiable in records.	
1998	Not identifiable in records.	

ILLINOIS COMMERCE COMMISSION

DOCKET NO. 05-0113

SUPPLEMENTAL DIRECT TESTIMONY

OF

KEN DAVIS

Submitted On Behalf

Of

**UNION ELECTRIC COMPANY d/b/a AmerenUE,
CENTRAL ILLINOIS LIGHT COMPANY d/b/a AmerenCILCO,
CENTRAL ILLINOIS PUBLIC SERVICE COMPANY d/b/a AmerenCIPS and
ILLINOIS POWER COMPANY d/b/a AmerenIP**

December 7, 2005

1 **ILLINOIS COMMERCE COMMISSION**

2 **DOCKET NO. 05-0113**

3 **SUPPLEMENTAL DIRECT TESTIMONY**

4 **OF**

5 **KEN DAVIS**

6
7 **Q. Please state your name, title, and business address.**

8 **A. My name is Ken Davis. My title is Pipeline Integrity Coordinator. My business**
9 **address is 607 E. Adams St. Springfield, IL 62739. I am employed by Ameren**
10 **Services Company, which provides technical, advisory and financial services to**
11 **the Ameren Companies, among others.**

12 **Q. Please state your education and experience as it relates to corrosion of**
13 **distribution piping and related matters.**

14 **A. I received my Bachelor of Arts in Management from the University of Illinois-**
15 **Springfield, and my Masters in Business Administration from Millikin University.**
16 **I belong to the National Association of Corrosion Engineers (NACE), and I am a**
17 **NACE certified Senior Corrosion Technologist #4433 as well as a NACE**
18 **certified Cathodic Protection Specialist #4433. I have over 14 years of corrosion**
19 **related experience and have attended numerous NACE education courses that**
20 **include Basic Corrosion, Cathodic Protection Data Interpretation, Internal**
21 **Corrosion, and Cathodic Protection Design I.**

22 **Q. What is the purpose of your testimony?**

23 A. My testimony will provide additional support for the waiver sought by the
24 Ameren Companies, and more specifically provide justification as to why the
25 waiver should be granted to extend the atmospheric corrosion survey. I will
26 demonstrate the rate of atmospheric corrosion in the Midwest is extremely low
27 and that extending the survey beyond three calendar years will not impact the
28 integrity of the above ground facilities.

29 Q. **What is atmospheric corrosion?**

30 A. Atmospheric corrosion is defined as the gradual degradation or alteration of a
31 material by contact with substances in the atmosphere, such as oxygen, carbon
32 dioxide, water vapor, and sulfur and chlorine compounds (ASM International,
33 Metals Handbook- Volume 13, (ASM International 1987), p. 2.). Atmospheric
34 corrosion of above grade gas piping is affected primarily by two factors: the
35 atmosphere and the material. The material at above grade gas facilities is
36 primarily carbon steel pipe and is subject to corrosion in most atmospheres if left
37 un-coated. If coated properly, atmospheric corrosion can be readily controlled in
38 most environments. Ameren Services' Gas Policy 09 requires all new above
39 ground gas facilities are coated and that the coatings on existing facilities are
40 maintained.

41 Q. **What types of atmospheric corrosion occur in the Ameren Companies service**
42 **territories?**

43 A. There are primarily four types of corrosive atmospheres: industrial, marine, rural,
44 and indoor. In the Ameren Companies' service territories, industrial, rural, and
45 indoor atmospheres can be found. An industrial atmosphere is characterized by

46 pollution in the form of sulfur compounds, various forms of chlorides, and
47 nitrogen oxides that combine with rain, fog, or dew to create a corrosive film on
48 exposed steel (National Association of Corrosion Engineers, Basic Corrosion,
49 (National Association of Corrosion Engineers 1984), p. 222.). A rural atmosphere
50 contains organic and inorganic dusts instead of chemical contaminants which
51 combine with the various forms of moisture to create a corrosive atmosphere that
52 is typically milder than the industrial atmosphere (National Association of
53 Corrosion Engineers, Basic Corrosion, (National Association of Corrosion
54 Engineers 1984), p. 222.). An indoor atmosphere will be found inside a business
55 or home that is frequented by people and has an environment that could be moist
56 but contains no strong or concentrated chemical contaminants.

57 **Q. What is the rate of atmospheric corrosion on the Ameren Companies' above**
58 **grade natural gas facilities?**

59 **A.** Low relative to other areas of the country, particularly in comparison to the
60 coastal areas. The American Society for Testing and Materials (ASTM) has
61 performed studies of atmospheric corrosion that typically consist of exposing bare
62 test specimens to a wide variety of conditions at sites scattered across the United
63 States using standard test panels. The weight loss and penetration of the
64 specimens is recorded and used to predict average corrosion rates for various
65 atmospheres. Many of these results indicate an average loss of metal in mils per
66 year (1 mil = .001") and are displayed in tables and graphs that will be referred to
67 later.

68 While the Ameren Companies service territories are largely rural, due to the
 69 concentration of factories in certain areas, the following areas in Illinois could be
 70 considered to have industrial atmospheres: Decatur, Danville, Peoria, Tuscola,
 71 Champaign-Urbana, LaSalle-Peru, Quincy, and St. Louis metro east (Illinois
 72 side). Conservatively, the balance of the service territories can be considered
 73 rural or semi-industrial. The results of the referenced ASTM studies indicate that
 74 the corrosion rates of industrial and rural atmospheres in the Midwest are low
 75 compared to areas near the coasts. This can be observed in the following table
 76 summarized from the attachment Table 1. (1 mil = .001"):

77 Location	Environment Type	Corrosion Rate mpy *
78 Detroit, MI	Industrial	0.57
Morenci, MI	Suburban	0.77
79 Potter County, PA	Rural	0.8
Columbus, OH	Industrial	1.5
Cleveland, OH	Industrial	1.5
80 East Chicago, IN	Industrial	3.3
Middletown, OH	Semi-Industrial	1.1
81 Bethlehem, PA	Industrial	1.5
Cape Kennedy, FL	Marine	5.2 - 42
82 Point Reyes, CA	Marine	19.7

83 * mpy = mils per year

84 Note: The complete table from which the above data was taken is attached as
 85 "Table 1" (National Association of Corrosion Engineers, NACE Corrosion
 86 Engineer's Reference Book, (National Association of Corrosion Engineers 1991),
 87 p. 81.). Ameren Ex. 4.1.
 88 Additional support for this low Midwest corrosion rate is found in the following
 89 attachments:

90 **Table 2;** the most aggressive metal loss was 7.3 mils (.0073") in 15.5 years in
91 Monroeville, PA, or 0.5 mils (.0005") per year (National Association of
92 Corrosion Engineers, NACE Corrosion Engineer's Reference Book, (National
93 Association of Corrosion Engineers 1991), p. 82,). Ameren Ex 4.2.

94 **Chart 1;** the calculated average reduction of thickness is 8 to 10 mils (.008"
95 to .010") in 10 years or 1.6 to 2. mils (.0016" to .002") per year (National
96 Association of Corrosion Engineers, NACE Corrosion Engineer's Reference
97 Book, (National Association of Corrosion Engineers 1991), p. 80,). Ameren
98 Ex. 4.3.

99 **Chart 2;** the calculated average reduction in thickness is 8 mils (.008") for 16
100 years or .5 mils (.0005") per year (National Association of Corrosion
101 Engineers, Basic Corrosion, (National Association of Corrosion Engineers
102 1984), p. 227). Ameren Ex. 4.4.

103 All of the cited studies indicate an extremely low atmospheric corrosion rate in
104 the Midwest in which carbon steel typically deteriorates at 3 mils (.003") or less
105 per year. While it can be noted that Midwest corrosion rates vary widely, the
106 most aggressive rate cited in the studies reviewed for bare carbon steel is 3.3 mils
107 (.0033") per year.

108 **Q. What is the potential impact of this rate of atmospheric corrosion on the**
109 **Ameren Companies distribution piping facilities?**

110 **A. Utilizing the most aggressive corrosion rates in the Midwest for each study cited,**
111 **projections can be made to determine the number of years until there is a 70%**
112 **wall loss, if pipeline steel becomes exposed to the atmosphere, which then**

113 requires remedial action per the Code of Federal Regulations. The distribution
 114 piping facilities with the thinnest wall subject to atmospheric corrosion at an
 115 Ameren Company are facilities constructed of ¾" diameter piping with a nominal
 116 wall thickness of 113 mils (.113"). Wall losses for this piping are projected at the
 117 most aggressive corrosion rates cited in the studies above and summarized in the
 118 table below:

119 **Three Quarter Inch Diameter Piping Wall Loss Projections**

	Midwest Industrial, Most Aggressive Rate * mpy	% of Wall Loss in One Year	Years until 70% of Wall is Lost**
Table 1	3.3 (.0033")	2.92%	24
Table 2	0.49 (.00049")	0.43%	161
Chart 1	0.5 (.0005")	0.44%	158
Chart 2	0.5 (.0005")	0.44%	158

120
 121 * mpy is mils per year

122 ** Based on the following code, 70% was used as the maximum wall loss.

123 CFR 49 192.487 (a) states "...each segment of generally corroded
 124 distribution line pipe with a remaining wall thickness less than that
 125 required for the maximum allowable operating pressure of the pipeline, or
 126 a remaining wall thickness less than 30% of the nominal wall thickness,
 127 must be replaced" (Code of Federal Regulations, Title 49 - Transportation,
 128 Part 192.487, 2004.).

129 Using the most aggressive corrosion rate cited above, the minimum life
 130 expectancy of distribution pipe, if it were left uncoated, is 24 years before
 131 replacement is required.

132 Q. What conclusions can you draw from the above studies and information?

133 A. In the Ameren Companies' service territories, ASTM studies indicate that
134 atmospheric corrosion rates for bare carbon steel are extremely low. Using the
135 most aggressive atmospheric corrosion rate cited, the minimum life expectancy of
136 distribution pipe, if it were left uncoated, is 24 years. The studies referenced
137 indicate that a three-year atmospheric survey, while it may be appropriate for the
138 coastal regions, is extremely conservative for the Midwest. The ASTM studies
139 also demonstrate that with appropriate survey and remediation programs, the
140 atmospheric corrosion survey interval can be safely and reasonably extended
141 beyond 3 years without impacting the integrity of above ground facilities.

142 Q. Does this conclude your testimony?

143 A. Yes.

144

145

146

147

148

CORROSION RATES OF CARBON STEEL
CALIBRATING SPECIMENS AT VARIOUS LOCATIONS

TABLE 1

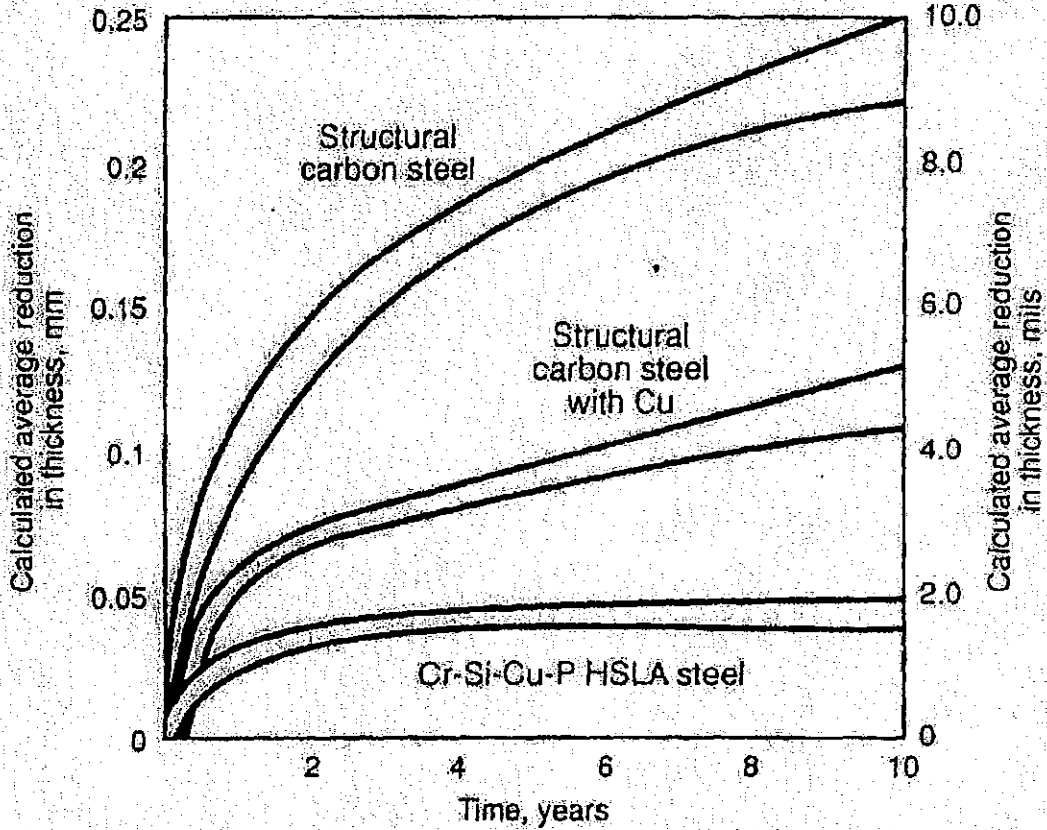
Location	Type of environment	Corrosion rate (a)	
		$\mu\text{m/yr}$	mpy
Norman Wells, NWT, Canada	Polar	0.75	0.03
Phoenix, AZ	Rural arid	4.5	0.18
Esquimalt, Vancouver Island BC, Canada	Rural marine	13	0.5
Detroit, MI	Industrial	14.5	0.57
Fort Amador Pier, CZ	Marine	14.5	0.57
Morenci, MI	Urban	19.5	0.77
Potter County, PA	Rural	20	0.8
Waterbury, CT	Industrial	22.8	0.89
State College, PA	Rural	23	0.9
Montreal, Que, Canada	Urban	23	0.9
Durham, NH	Rural	28	1.1
Middletown, OH	Semi-industrial	28	1.1
Pittsburgh, PA	Industrial	30	1.2
Columbus, OH	Industrial	33	1.3
Trail, BC, Canada	Industrial	33	1.3
Cleveland, OH	Industrial	38	1.5
Bethlehem, PA	Industrial	38	1.5
London, Battersea, England	Industrial	45	1.8
Monroeville, PA	Semi-industrial	48	1.9
Newark, NJ	Industrial	51	2.0
Manila, Philippine Islands	Tropical marine	51	2.0
Limon Bay, Panama, CZ	Tropical marine	61	2.4
Bayonne, NJ	Industrial	79	3.1
East Chicago, IN	Industrial	84	3.3
Brazos River, TX	Industrial marine	94	3.7
Cape Kennedy, FL (60 ft elev., 60 yd) from ocean)	Marine	132	5.2
Kure Beach, NC (800 ft from ocean)	Marine	147	5.8
Cape Kennedy, FL (30 ft elev., 60 yd from ocean)	Marine	165	6.5
Daytona Beach, FL	Marine	295	11.8
Cape Kennedy, FL (ground level, 60 yd from ocean)	Marine	442	17.4
Point Reyes, CA	Marine	500	19.7
Kure Beach, NC (80 ft from ocean)	Marine	533	21.0
Galera Point Beach, Panama, CZ	Marine	666	27.0
Cape Kennedy, FL (beach)	Marine	1070	42.0

(a) Two-year average.

Ameren Source: NACE Corrosion Engineer's Reference Book, 1991, p. 81

Source: Metals Handbook, 9th ed., Volume 1, p. 720, ASM 1978.

ATMOSPHERIC CORROSION OF STEEL vs TIME IN AN INDUSTRIAL ATMOSPHERE



Corrosion of three types of steels in an industrial atmosphere.
Source: *Metals Handbook, 9th ed., Volume 13*, p. 1304, ASM 1987

Ameren Source: NACE Corrosion Engineer's Reference Book, 1991, p. 80

TABLE 2

**CORROSION OF STRUCTURAL STEEL
IN VARIOUS ENVIRONMENTS**

Type of Atmosphere	Time, Yr.	Average Reduction in Thickness, Mils ^a						
		Carbon	Structural	Structural	UNS	UNS	UNS	UNS
		Steel	Steel	Copper Steel	K11510 ^b	K11430 ^c	K11630 ^d	K11576 ^e
Industrial (Newark, NJ)	3.5	3.3	2.6	1.3	1.8	1.4	2.2	
	7.5	4.1	3.2	1.5	2.1	1.7	—	
	15.5	5.3	4.0	1.8	—	2.1	—	
Semi-industrial (Monroeville, PA)	1.5	2.2	1.7	1.1	1.4	1.2	1.6	
	3.5	3.7	2.5	1.2	2.1	1.4	2.4	
	7.5	5.1	3.2	1.4	2.4	1.7	—	
	15.5	7.3	4.7	1.8	—	1.8	—	
Semi-industrial (South Bend, PA)	1.5	1.8	1.4	1.0	1.3	1.0	1.5	
	3.5	2.9	2.2	1.3	1.9	1.5	2.4	
	7.5	4.6	3.2	1.8	2.7	1.9	—	
	15.5	7.0	4.8	2.2	—	2.5	—	
Rural (Potter County, PA)	2.5	—	1.3	0.8	1.2	—	—	
	3.5	2.0	1.7	1.1	1.4	1.2	1.8	
	7.5	3.0	2.5	1.3	1.5	1.5	—	
	15.5	4.7	3.8	1.4	—	2.0	—	
Moderate marine (Kure Beach, NC, 800 ft from ocean)	0.5	0.9	0.8	0.6	0.8	0.7	1.0	
	1.5	2.3	1.9	1.1	1.7	1.2	1.7	
	3.5	4.9	3.3	1.8	2.5	1.9	2.2	
	7.5	5.6	4.5	2.5	3.7	2.9	—	
Severe marine (Kure Beach, NC, 80 ft from ocean)	0.5	7.2	4.3	2.2	3.8	1.1	0.7	
	2.0	36.0	19.0	3.3	12.2	—	2.1	
	3.5	57.0	38.0	—	28.7	3.9	3.9	
	5.0	f	f	19.4	38.8	5.0	—	

a) To obtain equivalent values in μm , multiply listed value by 25. b) ASTM A242 (type 1). c) ASTM A588 (grade A). d) ASTM A514 (type B) and A517 (grade B). e) ASTM A514 (type F) and A517 (grade F). f) Specimen corroded completely away.

Source: Metals Handbook, 9th ed., Volume 1, p. 723, ASM 1978.

Ameren Source: NACE Corrosion Engineer's Reference Book, 1991, p. 82