

WHAT IS THE PROBLEM?





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- 1. Wind turbines drop ice pieces occasionally
- 2a. The emotional conclusion is "often" and "long distance" (km!)
- 2b. The pragmatic approach is "now and then" and "within 1D"
- 3. Risk level is generally poorly investigated and hard to calculate





IS THERE A SOLUTION TO THE PROBLEM?

Level of confidence can be increased by more observations

Discrepancies between different turbines can be investigated

A generic tool to increase the possibility to calculate and communicate risk both for service personnel and for the public





ICETHROWER – mapping and tool for risk analysis

Project:

- Mapping ice throws in Sweden
- Develop a model to simulate ice throw and assess health & safety risks
- Client: Swedish Energy Authority
- Partners: Dala Vind, Vattenfall
 Vindkraft and Skellefteå Kraft
- Location: 3 wind farms in Sweden
- Field study: 2013 2016





WHICH IS OUR APPROACH?

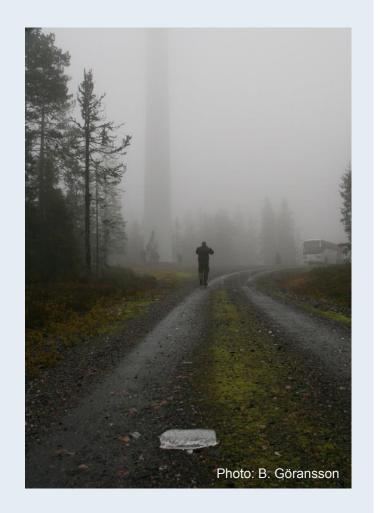
Joint research project within Energimyndigheten's research program "Wind power in cold climate" **S** PÖYRY Pöyry Sweden Project leader Data analysis / development of statistical ice throw model **ProgramoGrafik** Validation KASTIS model Kraft **Dala Vind** VATTENFALL **Vattenfall Vindkraft Dala Vind** Skellefteå Kraft Field study Field study Field study 1 turbine in northern Sweden 1 turbine in mid-Sweden 2 turbines in northern Sweden forest forest mountain terrain without blade heating without blade heating with blade heating



THE ICETHROWER PROJECT

The project is divided into three parts:

- Field study to collect ice data from 3 wind farms in Sweden and create a database for common use
- Verify and integrate the existing tool KASTIS into a common tool box
- Develop a usable simulation tool for risk evaluation based on collected data





THE FIELD STUDY - METHOD

Three wind farms in Sweden

Collect information:

- Physical properties of ice lumps
- Throwing distance
- Meteorological data at the time of ice throw

Data collection during winter 2013 - 2016

Challenges in field work:

- Severe winters -> increased risk
- Mild winters -> less data

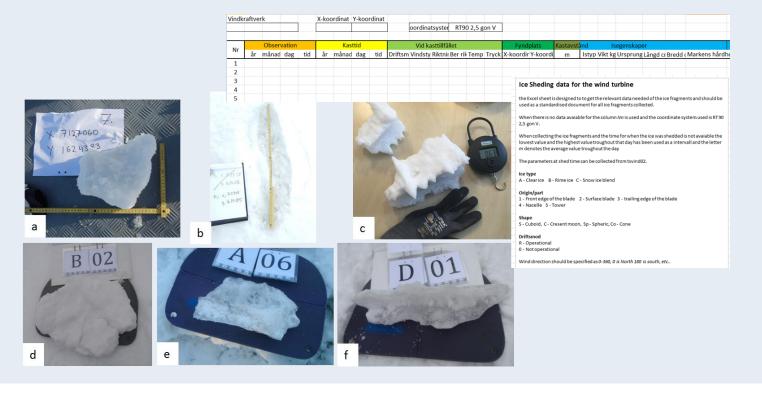




THE FIELD STUDY - METHOD

Systematic approach in the search for ice lumps

- Ice lump measurement and classification
- Location of ground impact and throwing distance
- Photographs





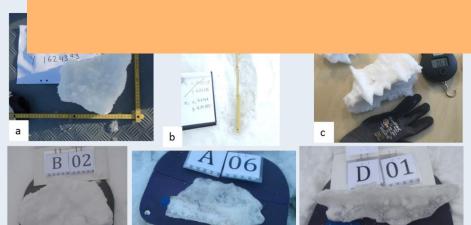
THE FIELD STUDY - METHOD

Three wind farms in Sweden

Collect information:

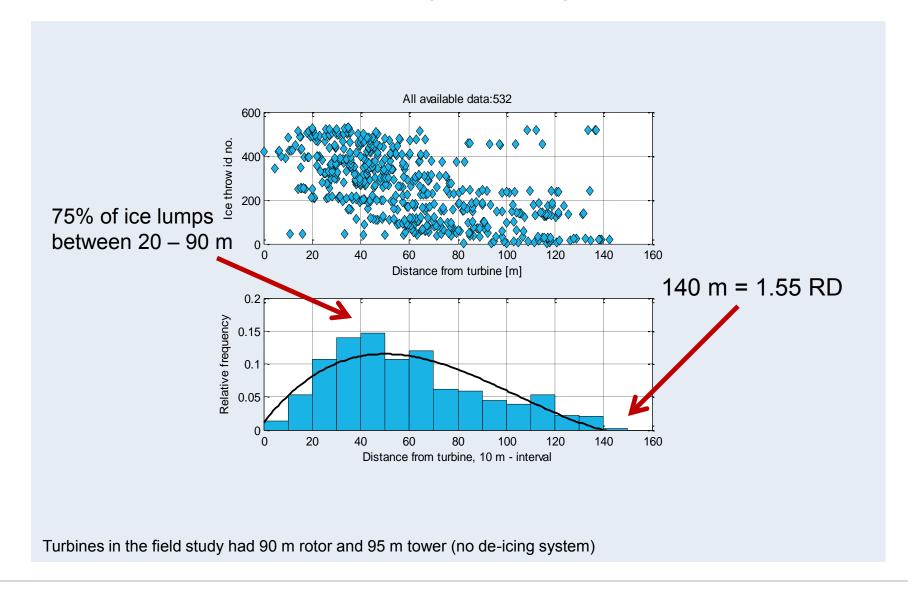
- Physical properties of ice lumps
- Throwing distance

Over all data from 530 ice lumps was collected!



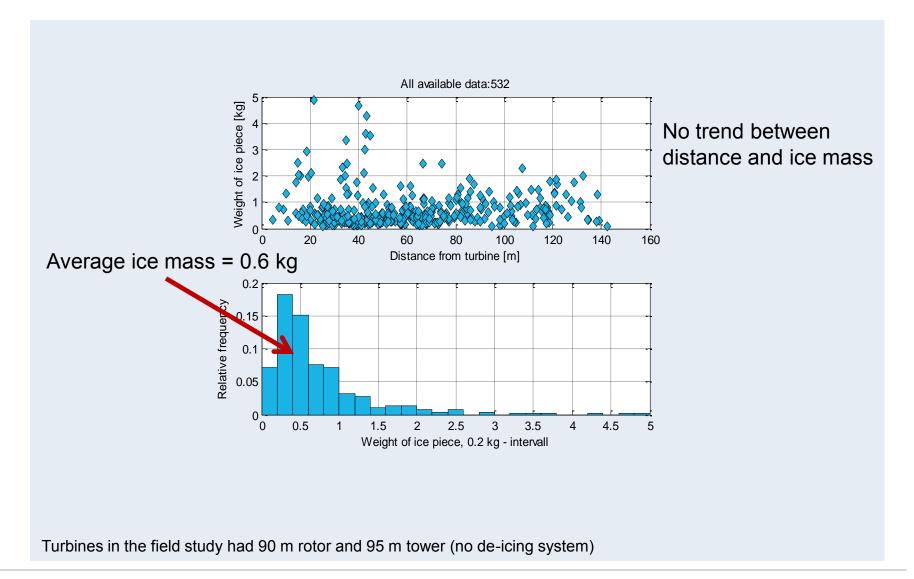


THE FIELD STUDY – RESULTS (ALL DATA)





THE FIELD STUDY – RESULTS (ALL DATA)





THE FIELD STUDY – RESULTS (CASE STUDY)

No trend between

- distance and wind speed
- distance and ice mass

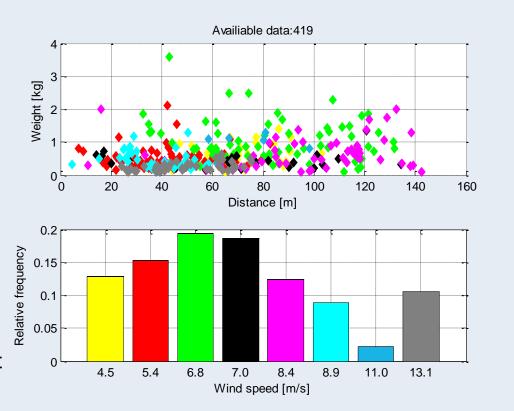
2013: 2 ice days

2014: 2 ice days

2015: 1 ice day

2016: 3 ice days

10 - 80 ice lumps / ice event



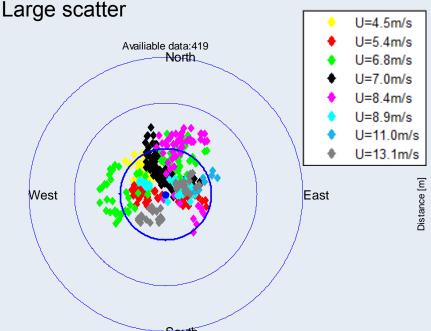
Turbine in the case study had 90 m rotor and 95 m tower (no de-icing system)



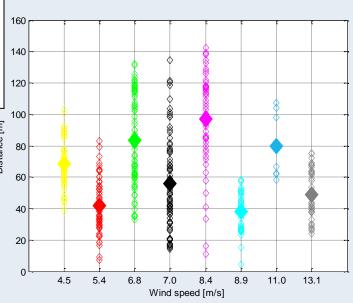
THE FIELD STUDY - RESULTS (CASE STUDY)

Ice lumps fall in the wind ward direction.

All ice lumps were found within 2 RD



Wind speed between 4.5 – 13 m/s at the time of ice release



The blue circles show one, two respective three rotor diameters (e.g. 90, 180 and 270 m)

Turbine in the case study had 90 m rotor and 95 m tower (no de-icing system)



THE KASTIS MODEL – SELECTED OUTCOME

Purpose: calibrate and tune the previously developed model KASTIS.

- A developed version of KASTIS was derived in the project, called iceThrow
- The program calculates trajectories for ice lumps released from wind turbine blades during operation using <u>very detailed information</u> of the ice lump

Result:

 The iceThrow model showed that most of the ice lumps in the range 0.1 – 0.4 kg hit the ground with a speed, converted to energy, in the potential lethal region i.e. in excess of 40 J

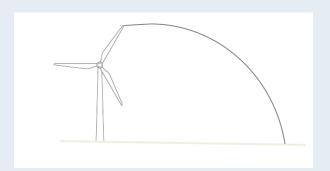


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Photo: B. Göransson

THE ICE THROW MODEL - METHOD

A statistical ice throw model was developed using the equations of motion in combination with Monte Carlo simulations.



$$M\frac{d^2x}{dt^2} = -\frac{1}{2}\rho C_D A \left(\frac{dx}{dt} - U\right) |V| Eq. 3$$

$$M\frac{d^2y}{dt^2} = -\frac{1}{2}\rho C_D A\left(\frac{dy}{dt}\right) |V| Eq. 4$$

$$M\frac{d^2z}{dt^2} = -Mg - \frac{1}{2}\rho C_D A\left(\frac{dz}{dt}\right) |V| Eq. 5$$

The relative wind speed is given by,

$$|V| = \sqrt{\left[\left(\frac{dx}{dt} - U\right)^2 + \left(\frac{dy}{dt}\right)^2 + \left(\frac{dz}{dt}\right)^2\right]}$$
 Eq. 6

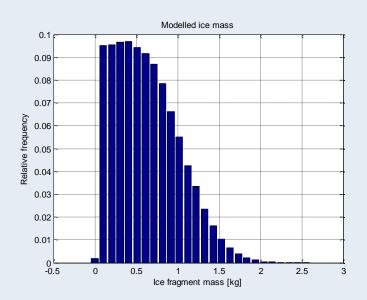
Where M is the mass of the ice fragment, C_D is the drag coefficient, ρ is air density, U(z) is the wind speed with x-axis parallel to the wind and g is the gravity.

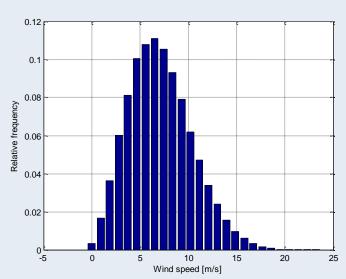


THE ICE THROW MODEL - ASSUMPTIONS

Assumptions used in the ice throw simulations

- Random normal distribution of mass
- Random Weibull distribution based on wind speed and direction
- Turbine specifics (rotor radius, hub height, rotor revolution)





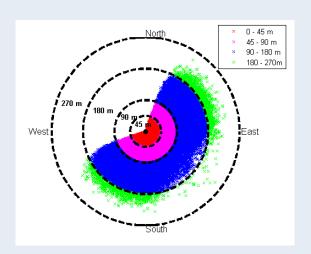
Turbine used in the simulation had 90 m rotor and 95 m tower



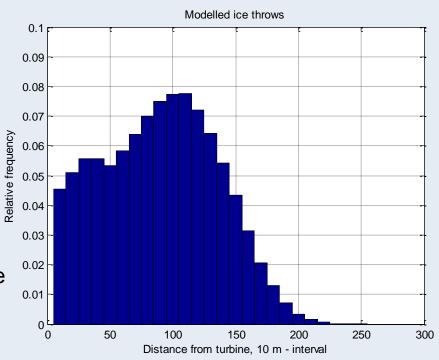
THE ICE THROW MODEL - RESULTS

Example:

Turbine with 90 m rotor diameter and 95 m hub height Only using wind from the prevailing wind direction (WNW & NNW)



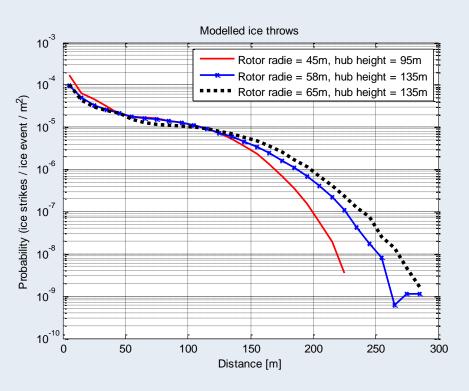
Ice lumps land on the wind ward side



The furthest modelled throwing distance: 250 m



THE ICE THROW MODEL - RESULTS



Larger wind turbine -> longer throwing distance However the probability rapidly decreases with distance

Based on 100 000 simulated ice throws, all wind directions included



EXAMPLE OF RISK ESTIMATE

Two service personnel visit wind farm after indication of icing on the turbines.

- Park the car 10 m from entrance
- Get tools, walk to the turbine (5 min)
- Work for 1 hour inside the turbine
- Walk back to the car, load tools (5 min)

During a working day they visit 5 turbines.

The estimated total risk is then

- 0.009 for the car or 1 in 115 year
- 1.5*10⁻⁴ for 2 service personnel on one working day or 1 in 6 900 years.



Assumptions: car = 10m², one person = 0.5 m² 70 ice lumps released per icing day and turbine. Probability from the red curve on previous slide.



EXAMPLE OF RISK ESTIMATE CONT.

High or low risk?

In the example the total risk (one working day)

- 1.5*10⁻⁴ for 2 service personnel or 1 in 6 900 years.
- In comparison the risk of car accident is 5*10⁻⁵ The estimated risk is considerable high and not acceptable without certain safety provisions.

For the public the risk is lower since they do not know if the turbine are affected by ice.

(e.g. the number of ice day / the winter season)

It is important to have warnings signs at the wind farm entrance to alert the public of the potential hazard.





Thank you!



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