



**including the Ogallala aquifer and Sand Hills type material, especially in Tripp County.”**

**Will the pipeline adversely affect these areas?**

Answer: Adverse impacts to these areas are highly unlikely. The Keystone XL pipeline crosses a number of formations in western South Dakota that outcrop in hills, stream cuts, and along mesas. Many of these formations are covered by shallow soil. In Tripp County, the pipeline crosses the Tertiary Ogallala Formation of the High Plains Aquifer system. South of the town of Buffalo, in Harding County, the pipeline crosses a section of wind-blown sand mapped as Qe (Quaternary eolian). As discussed in the State Department’s January 2014 Final Supplemental Environmental Impact Statement (FSEIS) for the Keystone XL pipeline project, *“typical recharge rates to the Ogallala Formation and associated alluvial aquifers range from 0.5 to 5 inches per year along the proposed route, with the highest recharge rates in the areas of the aquifer associated with the Sand Hills Unit”* (US Department of State [DOS] 2014). The 50-foot permanent right-of-way for the Keystone XL pipeline will occupy less than 0.1% of the total recharge area associated with the Fox Hills, Hell Creek, and Ogallala formations, as well as areas of wind-blown deposits (Qe), within counties crossed by the pipeline.

**5. Dr. Davis’ testimony (p. 2) states “the proposed pipeline also would have major stream crossings at water courses...These drainages have associated alluvial aquifers.”**

**Will the pipeline adversely affect these areas?**

Answer: Adverse impacts to these areas are highly unlikely. The Keystone XL pipeline will cross major drainages with alluvial aquifers in South Dakota. Spills at individual river crossings are rare with occurrence intervals of no more than once in 22,000 years to 830,000 years based on representative stream crossing distances (Appendix P of the FSEIS; DOS 2014). Most spills are less than 3 barrels.

The Keystone XL pipeline is designed with a minimum depth of cover of 5 feet below the bottom of waterbodies and that depth is maintained over a distance of 15 feet on each side of the waterbody, measured from the ordinary high water mark. Depth of cover is an important factor to reduce the threat of outside force damage and stream scour.

The Project's depth of cover meets or exceeds the federal requirements noted in 49 CFR Section 195.248 of 48 inches for inland bodies of water with a width of at least 100 feet from high water mark to high water mark (for normal excavation, 18 inches for rock excavation) and PHMSA Special Condition 19 regarding depth of cover.

**6. Dr. Davis' testimony (p. 2) states "in Harding County, the proposed route would cross permeable wind-blown deposits shown as Qe on Figure 4. These wind-blown deposits of silt and sand recharge from rainfall and snowmelt, they are capable of supplying water to shallow wells in the area." Will the pipeline adversely affect these areas?**

Answer: Adverse impacts to these areas are highly unlikely. The wind-blown sand south of Buffalo in Harding County has been mapped by Erickson (1956) and Petsch (1956). The deposits are mostly sand overlying the Cretaceous Hell Creek Formation. Erickson (1956) interprets these deposits to be derived from the underlying Hell Creek Formation. Rainfall falling on these sand deposits would infiltrate and form a local, temporary water-bearing zone near the base of the deposits. Because the deposits are found on bluffs and the underlying Hell Creek has a much lower permeability, it is likely that water entering the sand may form temporary springs and seeps at the base of the sand deposits, rather than migrating downward into the Hell Creek Formation.

The Keystone XL pipeline crosses these sand deposits near their eastern edge, where the deposits are thin. Examination of well logs for wells within the 1-mile buffer zone around the

pipeline indicates that none of the wells are screened in the wind-blown sands. In the area of the pipeline ROW, the wind-blown deposits are thin and not likely to be water-bearing most of the year. Based on this, along the ROW in areas of wind-blown deposits, a potential release from the pipeline would most likely not encounter permanent groundwater.

References:

Erickson, H.D., 1956. GQ 62K-045. Areal geology of the Buffalo quadrangle, scale

1:62,500 (22 x 17 in. map).

Petsch, B.C., 1956. GQ 62K-052. Areal geology of the Mouth of Bull Creek quadrangle, scale

1:62,500 (22 x 17 in. map).

**7. Dr. Davis' testimony (p. 3) states "South of the Cheyenne River in Haakon County, the proposed route would cross permeable Quaternary terrace gravels (Qt on Figure 6) and wind-blown deposits (Qe on Figure 6)...The terrace gravels and wind-blown deposits are permeable and are recharged by precipitation" and in places "are capable of supplying water to wells." Will the pipeline adversely affect these areas?**

Answer: Adverse impacts to these areas are highly unlikely. The wind-blown deposits crossed in Haakon County south of the Cheyenne River are relatively thin and not likely to form a major aquifer. Wells within 1 mile of the pipeline ROW are not screened in wind-blown material. The Cheyenne River will be crossed employing the HDD method, whereby the pipe is installed at a depth of 50 feet below the river bottom, thereby eliminating the potential for key threats including excavation damage and outside force associated with potential stream scour.

**8. Dr. Davis' testimony (p. 3) states "In Jones and Lyman counties, the proposed pipeline route would cross permeable wind-blown deposits (Qe on Figure 8) and also would**

**cross Quaternary terrace deposits north of the White River (Qt on Figure 8).” The terrace deposits have a shallow water table, are recharged by rainfall, and provide water to springs. Will the pipeline adversely affect these areas?**

Answer: Adverse impacts to these areas are highly unlikely. The wind-blown deposits crossed in Jones and Lyman counties associated with the White River are relatively thin and not likely to form a major aquifer. Wells within 1 mile of the pipeline ROW are not screened in wind-blown material. The White River will be crossed employing the HDD method, whereby the pipe is installed at a depth of 70 feet below the river bottom, thereby eliminating the potential for key threats including excavation damage and outside force associated with potential stream scour.

**9. Dr. Davis’ testimony (p. 3) states “In Tripp County...the route would cross the Ogallala aquifer (To on Figure 9)” and “wind-blown Sand Hills type material (Qe on Figure 9)...The hydrologic situation is similar to the Sand Hills of Nebraska...and therefore deserves consideration for special protection as a high consequence area. As noted by Stansbury (2011), areas with shallow groundwater that are overlain by permeable soils...pose risks of special concern because leaks could go undetected for long periods of time.” Please comment on this assertion.**

Answer: “The High Plains Aquifer area in southern Tripp County” has been identified as a hydrologically sensitive area, as defined by the Public Utilities Commission’s June 2010 Amended Final Order in Docket HP09-001. Keystone has elected to treat “hydrologically sensitive areas” as operator-defined HCAs based on a number of factors, including those identified by the Public Utilities Commission Amended Final Order Condition 35.

The Keystone XL pipeline in South Dakota was routed to reduce impacts to a number of valuable resources, including but not limited to, unconfined aquifers. Keystone has attempted to identify vulnerable aquifers through consultation with State agencies and rural water districts, as well as through the use of data provided by South Dakota Department of Environment and Natural Resources (SD DENR) (<http://denr.sd.gov/data.aspx>) and published literature. The location of unconfined aquifers is documented in the literature on the hydrogeology of South Dakota. The SD DENR website provides well logs for wells near the pipeline ROW. It is possible that, during construction and through discussion with landowners crossed by the Project, Keystone may identify shallow wells located in unconfined aquifers.

There are multiple leak detection processes that help identify small leaks, as stated in the Public Utilities Commission Amended Final Order Finding of Fact 94. While detection of a smaller leak may require additional confirmation time, examination of historical incident data confirms that small leaks do not remain undetected for long periods of time. PHMSA records (2001 through 2009) indicate that the majority of spills are 3 barrels or less, regardless of detection time. These data also indicate that the majority of spills are detected within 2 hours, with 99 percent of spills detected within 7 days. Of those spills not detected within the first 48 hours, the majority of spills were 15 barrels or less. These data do not support the contention that small leaks remain undetected for long periods of time.

**10. Dr. Davis' testimony (p. 3) states that diluted bitumen is "more corrosive than conventional crude oil transported in existing pipelines." Do you agree with this statement?**

Answer: No. A number of recent studies have investigated the claim that diluted bitumen is more corrosive to pipelines than conventional crude oil, but none found evidence of

corrosion that is unique to the transportation of diluted bitumen. Although some diluted bitumen contains higher concentrations of naphthenic acids than conventional crude oils, these compounds are only corrosive at temperatures above 200 degrees Celsius (392 degrees Fahrenheit). These temperatures do not occur in pipelines (Been 2011). The Keystone XL pipeline will not exceed temperatures of 150 degrees Fahrenheit per PHMSA Special Condition 15. Other compounds within diluted bitumen that are capable of causing corrosion, including water and sediments, occur at very low levels that are consistent with or lower than levels found in other crude oils (NAS 2013). Copies of these reports have been attached as Exhibits 2 and 3 of my testimony.

References:

Been, J. 2011. Comparison of the Corrosivity of Dilbit and Conventional Crude. Corrosion Engineering, Advanced Materials, Alberta Innovates Technology Futures. 29 pp. Internet website: [http://www.aiees.ca/media/6860/1919\\_corrosivity\\_of\\_dilbit\\_vs\\_conventional\\_crude-nov28-11\\_rev1.pdf](http://www.aiees.ca/media/6860/1919_corrosivity_of_dilbit_vs_conventional_crude-nov28-11_rev1.pdf)

National Academy of Sciences (NAS). 2013. Special Report 311: Effect of Diluted Bitumen on Crude Oil Transmission Pipelines. 110 pp.

**11. Dr. Davis' testimony (p. 3) states benzene is "known to produce leukemia in humans." Please comment on this assertion.**

Answer: While benzene is a known human carcinogen, cancer formation is associated with long-term chronic exposure, not the short-term exposure that could occur following an oil spill. For instance, a cohort study of 79 individuals exposed to benzene through their work in the Australian petroleum industry found an increased risk of leukemia following

cumulative exposures above 2 ppm-years (Glass et al. 2003). This is equivalent to being exposed to 1 ppm of benzene for 8-hours per day for two working years (500 days). Exposures such as these would not be expected to occur following a crude oil spill due to the low persistence of benzene and preventative actions such as localized evacuations. Further, emergency response personnel would evacuate the area if there were concerns for human health effects. A copy of this report has been attached as Exhibit 10 of my testimony.

Reference:

Glass, Deborah C.; Gray, Christopher N.; Jolley, Damien J.; Gibbons, Carl; Sim, Malcolm R.; Fritschi, Lin; Adams, Geoffrey G.; Bisby, John A.; Manuell, Richard. 2003. Leukemia Risk Associated with Low-Level Benzene Exposure. *Epidemiology*. 2003;14: 569-577.

**12. Dr. Davis's testimony (p. 3 and 4) discusses concerns with benzene being "transported downgradient toward receptors, such as public water-supply wells, private wells, and springs or seeps" as well as pipeline releases that have occurred in the past that have threatened groundwater supplies. How will Keystone address these concerns?**

Answer: With regard to surface water intakes, Keystone's Emergency Response Plan would identify downstream public water intakes and associated contact information. In the event of a release, Keystone would immediately notify downstream water users so that the intakes can be proactively shut down. With regard to groundwater, municipal and residential intake users would be notified through the implementation of Keystone's Emergency Response Plan. Potential impacts would take months to years to occur.

In terms of the potential effects from a release to groundwater, the following points demonstrate why a release would not threaten groundwater sources:



- The subsurface movement of petroleum hydrocarbons is very limited, moving 312 feet or less in 90 percent of the cases (Newell and Connor 1998, as presented in Exhibit 4 of my testimony). Additional studies support this plume transport distance, as presented in Exhibits 4 through 9 of my testimony.
- A plume of dissolved petroleum hydrocarbons could begin to develop if crude oil reached groundwater and was allowed to remain in contact with the groundwater for a period of months.
- The plume would then move in the direction of the groundwater; however, plume movement would be slower than for groundwater.
- The plume would form along the uppermost surface of groundwater; they do not sink within groundwater as observed with solvent plumes. As such, contamination of groundwater would be limited to the volume associated with the groundwater surface.
- Petroleum hydrocarbons are degraded by microbial communities naturally found within soils, and as a result, only highly localized effects would be expected.
- Removal of the source oil and remediation actions would help to minimize groundwater impacts further.

Based on the PHMSA pipeline incident database (2002 to 2009), only 3.8% and 3.2% of spills affected surface water or groundwater resources; however, only 0.16% of spills actually affect drinking water resources. Consequently, the possibility of a spill occurring and affecting drinking water is very remote.

Data from actual pipeline spills demonstrate that substantial leaks do not go undetected for long periods of time. Further, those spills that are not detected within the first 48 hours are typically relatively small. PHMSA records (2001 through 2009) indicate that the majority of

spills are 3 barrels or less, regardless of detection time. These data also indicate that the majority of spills are detected within 2 hours, with 99 percent of spills detected within 7 days. Of those spills not detected within the first 48 hours, the majority of spills were 15 barrels or less. In summary, large spills do not remain undetected for substantial periods of time.

Keystone will utilize an integrated leak detection system as stated in the Public Utilities Commission Amended Final Order Finding of Fact 94. Keystone also will have an Emergency Response Plan (ERP) in place to respond to incidents. The ERP contains comprehensive manuals, detailed training plans, equipment requirements, resource plans, and auditing, change management and continuous improvement processes. The Integrity Management Program (IMP) (49 CFR Section 195) and ERP will ensure Keystone will operate the pipeline in an environmentally responsible manner.

Reference:

Newell, C. J. and J. A. Connor. 1998. Characteristics of Dissolved Petroleum Hydrocarbon Plumes: Results from Four Studies. American Petroleum Institute Soil / Groundwater Technical Task Force. December 1998.

**13. Dr. Davis' testimony (p. 5) restates Stansbury (2011) concerns regarding questionable assumptions and calculations by TransCanada of expected frequency of spills.**

**Do you agree with that analysis?**

Answer: No. The majority of pipeline infrastructure in North America was constructed many decades ago at a time when the materials, coating systems, and ongoing inspection capabilities that will be used for Keystone XL were not available. Studies show the benefits of these technologies in reducing pipeline incidents. Approximately two thirds of the pipelines in the US were constructed prior to 1970. It is therefore entirely appropriate to use an

incident frequency for Keystone XL that is derived from pipelines of its class. This is corroborated by observations included in the FSEIS, “[i]t is reasonable to conclude that modern and larger-diameter pipelines would experience a lower spill rate than older pipelines. Modern pipelines have built-in measures to reduce the likelihood of a spill (e.g., modern protective coatings, SCADA monitoring)...with the application of the Special Conditions and various studies that indicate more modern pipelines are less likely to leak, it is reasonable to expect a sizable reduction in spills when compared to the historic spill record” (DOS 2014).

**14. Dr. Davis’ testimony (p. 5) restates the Stansbury (2011) argument that “worst-case spill volumes from the proposed Keystone XL pipeline are likely to be significantly larger than those estimated by TransCanada.” Do you agree with that analysis?**

Answer: No. Stansbury’s estimate of worst case discharge was based on incorrect assumptions. Keystone has calculated the worst case discharge for the Keystone XL pipeline in accordance with 49 CFR Section 194.105. The Stansbury document suggests that, because shutdown on another pipeline took longer, that increased time should be used as the shut down time assumption for the Keystone XL pipeline. The referenced Enbridge pipeline was constructed in 1969, while the Keystone XL pipeline would be constructed to meet or exceed current regulatory standards. Stansbury does not take into account that the Keystone XL pipeline is instrumented at every mainline valve, which enhances the leak detection system, and that Keystone has incorporated API’s recommended practices for computational pipeline monitoring as well as ASME’s Pipeline Personnel Qualification standards per Special Conditions 27 and 30. This makes it unlikely that Keystone operators would experience difficulty detecting a leak. Nor does he address industry information sharing or the workings of the regulatory regime, both of which serve to make it unlikely that alleged operational errors on one system are repeated on

another system. For example, TransCanada requires the pipeline be shut down if an operator cannot definitively determine the cause of an alarm within a 10-minute validation period.

In addition, Stansbury does not take into account the fact that worst case discharge is determined using a large leak that would be instantaneously detected by the leak detection system resulting in immediate initiation of shutdown procedures. Nonetheless, in determining its worst case discharge, Keystone conservatively assumed a 10-minute leak confirmation period, plus 9 minutes for pump shut down, plus a 3-minute valve closure time, for a total of 22 minutes. While detection of a smaller leak may require additional confirmation time, the small volumes released would not approach worst case discharge amounts. As discussed in my response to Question 26, it is incorrect to assume that there could be a small leak that remained undetected for an extended period of time, as suggested by the Stansbury document. A copy of this report has been attached as Exhibit 11 of my testimony.

**15. Dr. Davis' testimony (p. 5) states concerns regarding transport distance (e.g., up to 120 miles downstream) of petroleum contaminants if a release were to occur at a major water course. What is your response to these concerns?**

Answer: Dr. Davis' testimony does not account for containment and cleanup efforts by the operator that limit downstream movement. As discussed in my response to Question 29, most spills do not affect water resources. Exceptional spills that occur during flood conditions represent the worst case for downstream transport, but these do not support a 120-mile downstream transport distance. For example, following a 10,000 barrel release in 2007 from the Coffeerville Refinery in Kansas into the Verdigris River, the USEPA found no detectable concentrations of petroleum products 20 miles downstream at the closest municipal water intake. USEPA samples reported concentration of petroleum hydrocarbons to be below threshold limits

at the first sampling point, located 12 downstream miles of the spill. In 2010, an Enbridge 30-inch pipeline ruptured, spilling 19,500 barrels of oil into the Kalamazoo River system. While the majority of contamination occurred in close proximity to the source, USEPA reported that contamination had been documented in localized areas within 30 miles of the spill's origin. The material downstream was sedimented oil, which lost most of its BTEX compounds through weathering and consisted primarily of asphaltenes and other heavy molecular weight petroleum hydrocarbons. As a group, these compounds tend to have low environmental toxicity, adhere to sediments, have low bioavailability, and do not biomagnify in food chains. The BTEX values at these locations did not exceed EPA human health exposure thresholds. Sedimented oil was removed by dredging due to their environmental persistence.

As part of its Integrity Management Program and consistent with Federal pipeline safety regulations (49 CFR Section 195), Keystone has evaluated the downstream transport of a spill to identify those pipeline segments with the potential to affect High Consequence Areas.

**16. Dr. Davis testifies that diluted bitumen that sinks in water is significantly more difficult to clean up. Can you comment on that statement?**

A. TransCanada considers the potential for sinking and submerged oil as part of our Emergency Response plans and in the execution of such plans. In the unlikely event of a spill, TransCanada would work hand-in-hand with regulatory bodies to determine the correct response and remedial actions given to the specific variables of the event. While sinking crude oils do pose a greater challenge for containment and clean up compared to floating oil, the industry has emergency response containment and clean up procedures that have substantially improved, in part because of the lessons learned from the Kalamazoo spill.

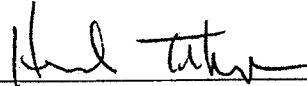
Such emergency response tactics may include, but not limited to the following:

- Mechanical methods such as suction, dredging, and air bubbling.
- Non-Mechanical methods could include chemical treatment / dispersants, bio-mediation and in-situ burning.

Petroleum hydrocarbon plumes do not sink within groundwater as observed with chlorinated solvent plumes (e.g., trichloroethylene [TCE], perchloroethylene [PCE]); instead, they form along the uppermost layer of groundwater.

Therefore, contamination of groundwater would be limited to the uppermost volume associated with the groundwater surface. Petroleum hydrocarbons are naturally degraded by microbial communities naturally found within soils. As a result, petroleum hydrocarbon plumes would be expected to result in highly localized effects. Removal of the source oil and remediation actions would help to further minimize groundwater impacts.

Dated this 25 day of July, 2015.

  
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Heidi Tillquist